*

Millis Scientific, Inc

6400 Baltimore National Pike #201 Baltimore MD 21228 Telephone: 877-844-2635 Email: info@millisscientific.com

Analytical Report				
Title	Volatile Organic Compounds Profile by GC-MS in " Orange Citrus " E-liquid Flavor Concentrate			
Report No.	SE-37974-29			
Issue Date	September 23, 2015			
Notebook reference	III-85-52			
Contributors:	Alexei Gapeev, David Yeh			
Quote No.				
Requester	Flavorah PO Box 2624 Woodinville, WA 98072			

SpecificAim:

The goal is to determine levels of Acetoin, Diacetyl and Acetylpropionyl with reporting cutoff 5 ppm

Backgroundofthematter

Diacetyl (2,3-butanedione, CAS 431-03-8) is a volatile liquid with intense buttery flavor occurring naturally in diary and fermented foods. It is extensively used as a flavoring agent to impart a buttery flavor.

Acetoin (3-Hydroxy-2-butanone, CAS 513-86-0), Acetylpropionyl (2,3-Pentadione, CAS 600-14-6) are related compounds with somewhat similar custard flavor also used as flavoring agents.

These compounds find use in flavoring compositions designed to impart certain flavors to foodstuffs. They are also common products of fermentation and present in beers, wines and dairy products albeit in low (tens of ppb) levels.

Samples

Sample arrived as liquid with strong characteristic odor labeled "**Orange Citrus 100250**". 5 ml of submitted material was placed in 40 ml headspace collection vial followed by addition of internal standard (IS). The vial was held at 50C for 4 hours before headspace sampling. Volatile compounds were collected out of headspace with the aid of 1 ml gastight syringe. 0.2 ml of collected headspace was injected at spit ratio of 10.

Experimental:

1.	GC conditions:	
	Injector temperature:	250 C
	Initial oven temperature:	40 C
	Hold I	2 min
	Ramp I	10 C/min
	Final temperature I	220 C
	Hold II	5 min
2.	MS parameters	
	Ionization and ion polarity	EI+
	Scan rate	2 scans/sec
	Mass range	35-300 Da
	Ion source temperature	150
	Transfer line temperature	220C

- 3. GC-MS analysis. Waters/Micromass Quatro GC mass spectrometer interfaced to a Thermo Electron Trace gas chromatograph was utilized for the analysis. 30M 0.32 mm ID DB-624 column was used to separate components. Carrier gas was helium at 2 ml/min.
- 4. Data treatment.

Methylethylketone (MEK) was used as an internal standard. Table 1 lists qualifier and quantifier ions for the target compounds.

RT, min	Compound	Qualifier, m/z	Quantifier, m/z
4.25	Diacetyl	86	43
6.35	Acetylpropionyl	100	43
7.2	Acetoin	88	45

Table 1 Retention times and m/z ratios of the target compounds

Results:

TIC GC-MS chromatogram of the submitted sample is shown in Appendix I, figure 1. Displayed on figure 2 are selected ion chromatograms for ions used to quantify the target compounds. Arrows designate expected retention times (RT) for diacetyl, acetylpropionyl and acetoin elution (4.25,

6.35 and 7.2 min respectively) out of the GC column¹ Green arrow indicates a compound is not present at reporting cutoff and red arrow indicates that level exceeds the cutoff. Table 2 lists target compound levels.

Compound	Concentration, ppm
Diacetyl	N/D
Acetylpropionyl	N/D
Acetoin	N/D

Table 2 Sample "Orange Citrus", target compound levels. Concentration units are ppm or N/D, not detected.

¹ Presence of a peak at designated RT does not necessary signify that a target compound detected. If stated as N/D the qualifier ion is not detected.

APPENDIX I

Figure 1. Sample "Orange Citrus 100250" TIC chromatogram

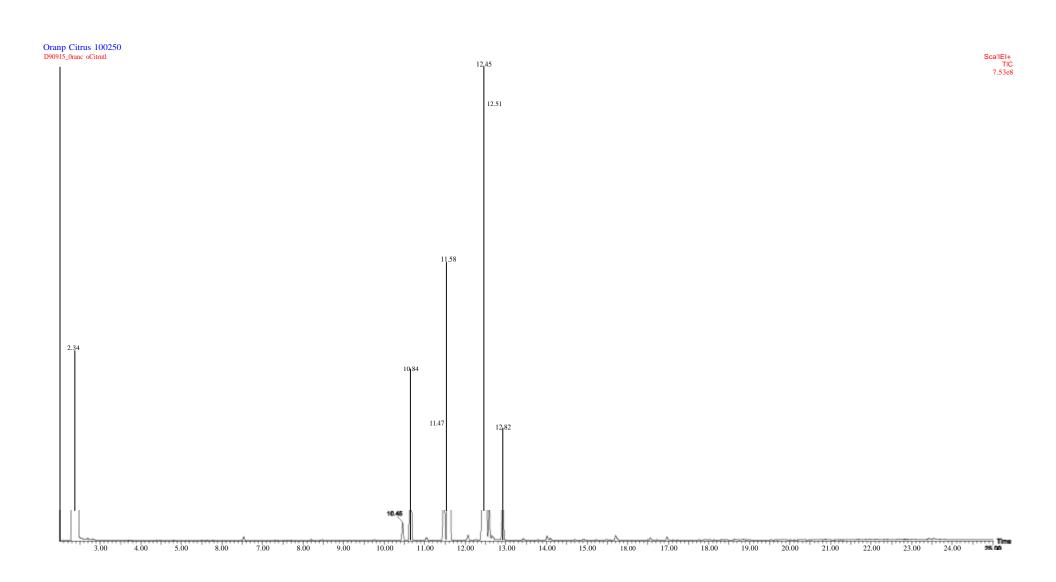


Figure 2. Sample "Orange Citrus 100250" Selected Ion Chromatograms

